IMPRESSED CURRENT ANODES Platinised Titanium/Niobium/Tantalum

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German Cathodic Protection



Platinised Titanium/Niobium/Tantalum (Pt/Ti-Nb-Ta) anodes

Platinium is an excellent anode material due to its high conductivity and low consumption rate. Because of its high cost, it is not economical to use platinium by itself. Platinium can be made practical for use by cladding or electroplating a thin layer of platinium over a lower cost substrate. This also increases the effective anode surface area. The substrate must also be able to form an insulating oxide film under anodic conditions. The substrate materials most commonly used are titanium, niobium and tantalum. Of these, titanium is least expensive but it has a much lower breakdown potential than niobium or tantalum. Titanium oxide breaks down at anodic potentials in the 12 V range.

(Pt/Ti-Nb-Ta) Rod anodes

Screw-in type Pt/Ti-Nb-Ta rod anodes with pressure resistant head structure are widely used for internal protection of condensers and other process equipment.



Technical data

	Base metal	Titanium	Niobium	Tantalum	
	Max. allowable operating voltage	12 V	40 V	80 V	
	Rod length	150 - 2500 mm			
	Rod diameter	4 / 6 / 8 / 10/ 12 / 16 / 20 / 25 mm			
	Pt-coating thickness	5 / 7.5 / 10 μm			
	Consumption rate	approx. 0.08 g / A year			
	Max. current density	10 A / dm ²			

All weights and dimensions are nominal and subject to variation in material compositions.

(Pt/Ti-Nb-Ta) Wire anodes

Pt/Ti-Nb-Ta wire anodes are used for the internal protection of water tanks and pipelines.



Technical data

Base metal	Titanium	Niobium	Tantalum
Max. allowable operating voltage	12 V	40 V	80 V
Wire length	100 m	50 m	50 m
Wire diameter	1 / 2 / 3 / 4 mm		
Pt coating thickness	5 / 7.5 / 10 μm		
Consumption rate	appro	approx. 0.08 g / A year	
Max. current density	10 A / dm ²		

(Pt/Ti-Nb-Ta) Mesh anodes

Pt/Ti-Nb-Ta mesh anodes are used for the protection of reinforced concrete structures.



Technical data

Base metal	Titanium	Niobium	Tantalum
Max. allowable operating voltage	12 V	40 V	80 V
Mesh length	max. 2500 mr		
Mesh width	max. 800 mm		
Pt coating thickness	5 / 7.5 / 10 μm		
Consumption rate	approx. 0.08		A year
Max. current density	10 A / dm ²		